

Happy Anniversary! The Castle Turns 15 Years Old





E OPENED THE CASTLE ON APRIL 9, 2007,

following nearly 15 years of construction – my labor of love – and now we're celebrating 15 years of being in business! I never imagined how

successful we would become. During construction and prior to opening, I had visions that I had made a total fool of myself building a medieval castle in the Napa Valley, but I was wrong.

Over the years, we've made thousands of friends, enjoyed great events, experienced fine wine together, and you have helped spread the word about the Castle experience and the wine to your friends and family back home. Because of you and your involvement with the Castle, we've created a wonderful sense of community, a place many of you call home! For that, I am forever grateful.

Thank you again for your continued support and your involvement in the Castle!

I look forward to seeing you again.







The Phenomenal 2017 Vintage





CROSS THE CASTELLO

vineyards, winter provided a record-breaking rainfall – a welcome end to the 4 years

of drought. Bloom and fruit set in May occurred under ideal conditions – no frost, no rain and no blistering winds to interfere with pollination, just warm sunshine.

Bloom and fruit set in May of 2017. Summer was warm but the vines weathered the heat well and maturity moved along at a steady pace. A short but intense heat wave during the first part of September brought brix levels up dramatically and winemakers waited for the pH, acids, flavor, and color development in the grapes to catch up to sugar accumulation. The 2017 wine quality showed a lot of bright acidity and fresh varietal aromas in the white wines, and deep color, sweet fruit flavors and firm tannin structure in the reds. 2017 is a classic year with wines of great depth and character!

~ PINOT GRIGIO ~ The Perfect Wine for Fall

You might have heard the saying, "No white wine after Labor Day!" While it's true that Labor Day is classified as the unofficial conclusion of summer, warm weather continues well into fall in many parts of the country.

Enter Pinot Grigio, the perfect wine for fall. The Castello di Amorosa Pinot Grigio fruit comes from our estate vineyard in the cool climate of Mendocino County. A delicious and full-bodied wine, this Pinot Grigio exhibits bright green apple tones and citrus fruit combined with shades of nectarine and orange blossom in the glass.

Often served with Italian cuisine, this Pinot Grigio is versatile. You won't go wrong serving it with anything from fresh salads or seafood pasta to poultry, mushroom dishes, and grilled fish.

Cheers to Pinot Grigio! Cheers to a beautiful fall with friends and family!





WINE ENTHUSIAST MAGAZINE SCORES:

MORNING DEW PINOT NOIR
94 POINTS

RANCHO VICTORIA BARBERA 93 POINTS & EDITOR'S CHOICE

Scan the QR code and shop now as these wines will sell out fast.



We encourage you to order your Castello wines early this holiday season



SINALUNGA 2017:

James Suckling (93 Points) - This has aromas of forest wood, dark cherries and berries, all nicely integrated and composed. The palate is attractively fleshy and has such good depth and purity of fruit with flavors of black cherries, plums and blackberries, framed in supple tannins. Drink or hold.

IL BARONE 2017:

Jeb Dunnuck (96 points) - The 2017 Cabernet Sauvignon Il Barone (there's 5% Merlot in the blend) is a selection geared to be a rich, powerful wine and it succeeds admirably, offering full-bodied richness and depth, awesome tannin quality, no hard edges, and complex notes of black and blue fruits, Asian spices, chocolate, and earthy, forest floor nuances. It's another brilliant wine in this lineup.

LA CASTELLANA 2017:

Jeb Dunnuck (94 points) - The 2017 Red Blend La Castellana can be thought of as the super-Tuscan in the line-up and is an interesting blend of 76% Cabernet Sauvignon, 15% Merlot, and 9% Sangiovese. The Sangiovese noticeably changes the wine, which offers a touch more red and black fruits, spice, and cedary notes as well as a more medium to full-bodied, feminine, elegant style on the palate. Beautifully balanced, complex, and layered, it's already drinking nicely yet will cruise for 20 years or more with no issues.

NAPA VALLEY CABERNET SAUVIGNON 2017:

James Suckling (92 points) - This has very attractive black currant and cedar aromas, in classic cabernet mode. The palate has a very attractive core of ripe blackberries with round and fleshy fruit presence and such approachable, ripe tannins. Drink now.

CABERNET SAUVIGNON MORISOLI-BORGES 2017:

Jeb Dunnuck (97 points) - Sourced all from the famed "Rutherford-Bench" section of the Valley and all Cabernet, the 2017 Cabernet Sauvignon Morisoli-Borges Vineyard sports a saturated purple hue as well as loads of spice, crushed violets, leafy herbs, chocolate, and cedar all supported by beautiful blueberry and wild strawberry fruits. Plush and sexy on the palate, with full-bodied richness and more opulence and decadence than most in the vintage, it hits all the right spots and is a beautifully balanced, sexy 2017 to enjoy over the coming 20–25 years or more.

CABERNET SAUVIGNON MELANSON VINEYARD 2017:

Jeb Dunnuck (97 points) - All Cabernet and aged 20 months in new barrels, the 2017 Cabernet Sauvignon Melanson Vineyard comes from a site in the hills east of the town of Saint Helena. It offers a stunning bouquet of red and blackcurrants, tobacco leaves, damp earth, and hints of chocolate to go with a ripe, powerful, yet elegant style on the palate. Flawlessly balanced, with ripe, silky tannins, it's certainly a gem in the vintage and has everything you could want for a classic, ageworthy, world class Cabernet Sauvignon. It's going to develop additional nuance with 4-5 years of bottle age and have 2-3 decades of overall longevity.

CABERNET SAUVIGNON RAPP RANCH 2017:

James Suckling (93 Points) - Amorosa's Rapp Ranch Cabernet bottling has a very suave, cedary nose with regal, dark-berry aromas, typical of cabernet, as well as hints of fresh leather. The palate is succulent and juicy with very fresh and attractively detailed tannins carrying good length. Fresh finish. Drink or hold.

MORNING DEW RANCH PINOT NOIR 2017:

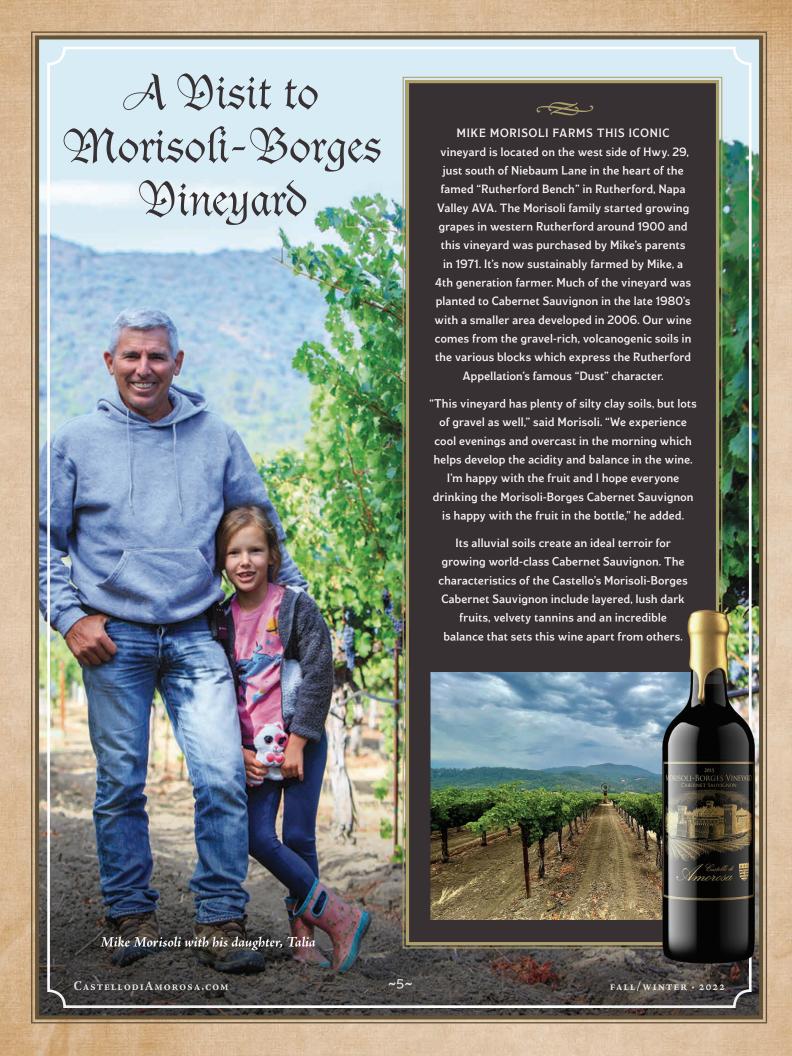
Jim Gordon, Wine Enthusiast Magazine (94 Points, Editors' Choice) - Tempting fruit flavors run deep and long in this full-bodied, focused and concentrated wine made from a vineyard established by Burt Williams of Williams Selyem. Black cherry and rhubarb ring clear as a bell while subtle clove, ginger and cinnamon add complexity. A mouth-filling texture and lingering finish complete the picture.

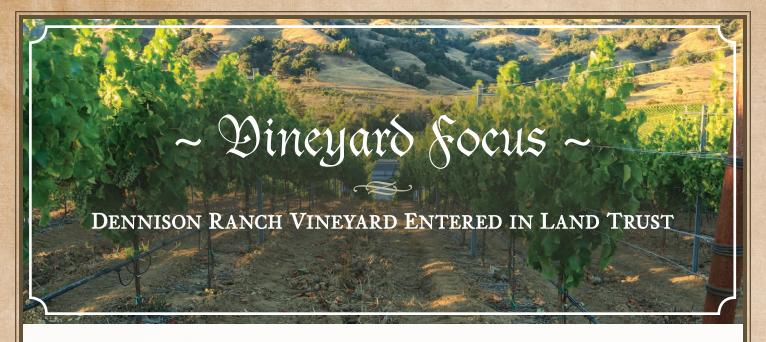


Don Thomas and Winemaker, Brooks Painter enjoying a glass of Don Thomas Vineyard Cabernet Sauvignon.



Winemaker, Peter Velleno with a special bottling of Trenta Cabernet Sauvignon.





First Crop Expected in 2022



ARLIER THIS YEAR, DARIO SATTUI,

owner of Castello di Amorosa, announced that Castello di Amorosa's 77.5-acre Dennison Ranch Vineyard's Conservation Easement was

successfully entered in the Anderson Valley Land Trust and recorded with Mendocino County on December 29, 2021. This vineyard, other than the existing home on the property, will be forever protected and preserved in the Trust.

"When developing this easement contract, we chose to maximize the amount of vineyard acreage in trust by foregoing our right to build three additional homes on the property," said Dario Sattui. "Our vision is that this land remains vineyard land forever."

The Dennison Ranch Vineyard is just north of Boonville in the

Anderson Valley. Sattui obtained this property shortly before going on vacation in April 2017. The sellers, Will and Peter Dennison, had formerly planted grapes on the property but no longer cultivated vines. When it became available, Sattui immediately went there, fell in love, and engaged two vineyard experts to determine if quality grapes could be grown. Both experts were enthusiastic, so he wasted no time in making the purchase.

Dennison Ranch is being planted to Pinot Noir, Pinot Grigio, Pinot Bianco, Moscato, Vermentino and Gewurztraminer, a total of 48 acres under vine. Castello di Amorosa expects to harvest the first crop in the fall of 2022.

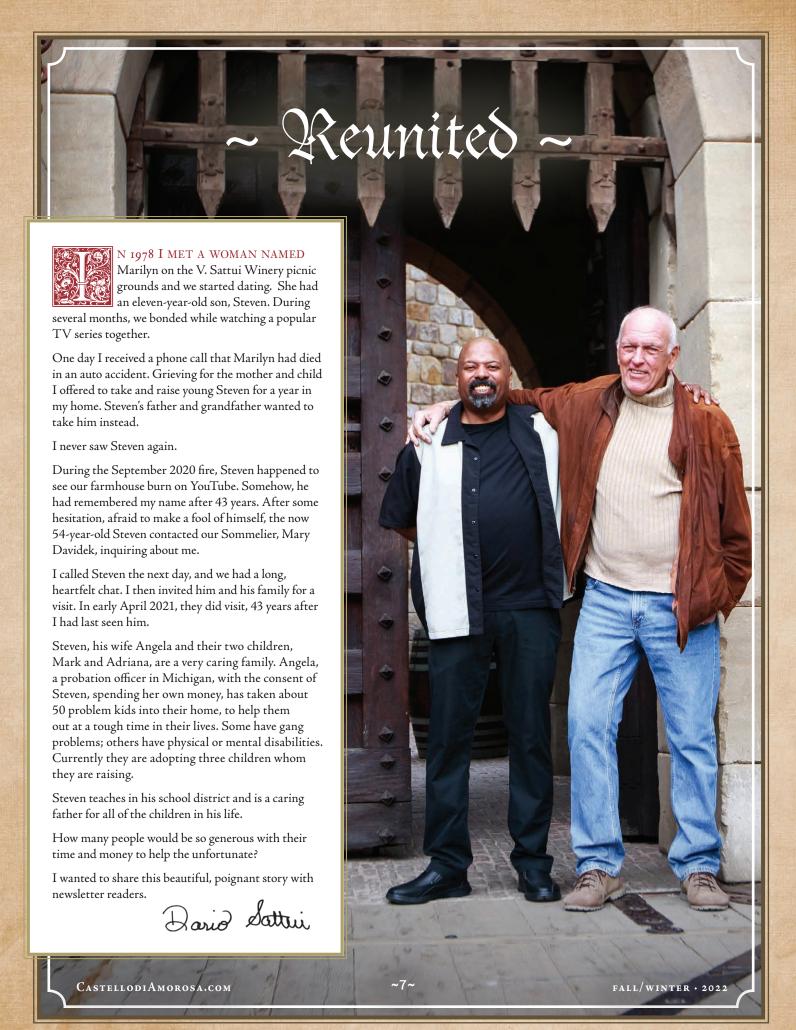
This isn't Sattui's first vineyard in Anderson Valley. In the 1990s, he bought a vineyard and planted it to Pinot Noir, Pinot Grigio and Gewurztraminer. After evaluating the quality of the wine produced in this Anderson Valley vineyard, Sattui later bought the famous Morning Dew Vineyard in 2016.



Gewurztraminer clusters ripening for harvest.



Looking east toward the Gewurztraminer vineyard.



A Growing family at the Castello



CASTELLO DI AMOROSA'S WINE CLUB MANAGER,

Amanda Bolla and her husband, Greg recently welcomed Evelyn Theresa Bolla into the world on 1.20.21 (palindrome).

"Having a child changes EVERYTHING," said Bolla. "And it's the most rewarding learn-on-the-job experience. It is just something that you cannot 100% prepare yourself for, you have to live it, and enjoy every moment. I have become more patient; I now know the true meaning of unconditional love and have taken my multi-tasking skills to the next level!"

Congratulations Amanda and Greg!

CASTELLO DI AMOROSA'S MAINTENANCE MANAGER,

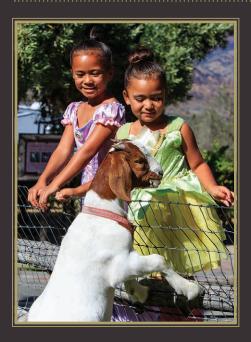
Tim Dexter and his wife, Evelyn welcomed their son, Christopher Dexter into the world on 1/10/22. As they nervously awaited Christopher's arrival, they didn't know what to expect or just how their lives would change.

"All the fear and anxiety was for nothing as now we can't remember what life was like before him," said Tim Dexter, Maintenance Manager at Castello di Amorosa. "We love our life with our boy Christopher," he added.





WELCOME GIACOMO 2.0 TO THE CASTELLO FAMILY



It is with great sadness to say our sweet companion of 12 years, Giacomo, passed away recently. Giacomo was an icon at the Castello, loved by all. We will miss him greatly, but his memory will live on in all of the experiences we've had with him, the amazing photos that guests have shared and in our hearts!

In his honor, we were rewarded with Giacomo 2.0. He is a sweet boy, very lively and playful.
Please say hi to him the next time you stop by the Castello farm.
He'd be glad to meet you.
Welcome Giacomo 2.0!



165 OLIVE TREES PLANTED AT THE CASTLE

Castello di Amorosa's vineyard team recently planted 165 olive trees – 12 Italian varieties – near the Cabernet Sauvignon vineyard just east of the Castello. Our first harvest from this orchard will be in the next few years, but you don't have to wait that long. Try our Olio Nuovo from our olive trees at Morning Dew Ranch. It will be back in stock this fall so sign up now to receive notification. This is a best-selling product and won't last long.







Gustainability



Honey Returns This Fall Sign up now for the first shipment of

the 2022 Castello di Amorosa Honey. Unfiltered, natural, and made from honeybees who live naturally around the Castello, this estate honey has extraordinary aromas and flavors. From our beehives straight to your table! Buy some now as this honey will sell out quickly upon release.







Become a

AMICI DEL BARONE

{FRIEND OF THE BARON}

and Unlock the Benefits

Select your favorite collection and re-experience the Castello with every sip from the comfort of home or with family & friends.

BENEFITS

20% OFF WINE

on reorders of wines included in your most recent club shipment selection.

SPECIAL MEMBER PRICING

for annual events.



PLUS MORE!

Scan the QR code for additional benefits, information and to join today



Hot Havana Nights, a Wine Club Event, is back!"



FAVORITES from the CASTLE of LOVE







GIVE THE GIFT OF DELICIOUS CASTELLO WINE THIS HOLIDAY SEASON

We've made it easy to start your Holiday celebration—all you have to do is scan the QR Code below and select your favorite Castello gift pack.

NAUGHTY OR NICE Above

KNIGHT'S WORKSHOP Top Row (L)

DASHER'S TRIO Top Row (R)

SANTA'S HELPER Bottom row (L)

WINDS OF WATER Bottom row (R)









s 2022 Aoliday Gifts s

GREAT GIFT IDEAS

Special
Collection of
MORISOLIBORGES
CABERNET
SAUVIGNON



MORISOLI-BORGES CABERNET SAUVIGNON A world-class Single Vineyard Cabernet Sauvignon from Rutherford.



ROSATO CRESTA D'ORO VINEYARD





IL BARONE Castello's Reserve Cabernet Sauvignon



LA CASTELLANA
Our Reserve Super
Tuscan Blend





NAPA VALLEY RESERVE CHARDONNAY A balanced Chardonnay from the Carneros region





LA FANTASIA A hit at every party and fan favorite

GIVE THE GIFT OF DELICIOUS CASTELLO WINE THIS HOLIDAY SEASON









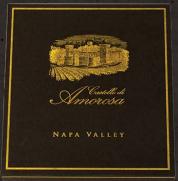
5 2022 Holiday Gifts

NEW GIFTS from the CASTELLO



DATE KNIGHT

Elevate your romance with this elegant gift of Castello's Brut Rosé and two logo glasses.



GIVE THE GIFT OF DELICIOUS CASTELLO WINE THIS HOLIDAY SEASON

We've made it easy to start your Holiday celebration—all you have to do is scan the QR Code below and select your favorite Castello gift pack.





Fantasia-Love-Chocolate

Everything you'll need for your wine and chocolate lover.
A complete fantasy gift for the holidays.



THE Tuscany Pack

Enjoy delicious pasta, pesto and grapeseed oil with Sangiovese, an Italian delight.









HE CASTELLO DI AMOROSA FULFILLMENT team is the hub, the heartbeat of the Castle. Once you place your order, this small but highly trained team is responsible for packing, shipping, storage, and product returns operations.

The team consists of Yareli Montanez and Alondra Navarro in Customer Service and Francisco (Kiko) Campos and Emilio Zendejas in Packing and Shipping.

This team overcame huge challenges after the Glass Fire that swept through the Napa Valley burned the Castello's Farmhouse in 2020. The entire shipping warehouse was burned forcing Francisco Campos's operation to the back of the Grand Barrel Room.

"Everything changed for us after the fire," said Campos. "We had to move and redesign our entire operation overnight. We love it here, but really looking forward to moving back to our original warehouse in the Farmhouse."

The challenges continued with the growth in ecommerce. Supply chain issues caused delays, but the team worked together to solve problems and focus on customer service.

"Providing great customer service is my top priority," said Montanez. "I do my very best to provide one-on-one service for our customers. Handling their various requests and satisfying their needs is very rewarding."

We appreciate this team and applaud them for their customer service!





UNDER THE STARS HOT HAVANA NIGHTS

Hot Havana Nights, Castello's premier Wine Club Event lit up the Napa Valley's evening skies on July 29, 2022. Wine Club members and Guests were treated to a warm evening, great Cuban food and plenty of sultry dancing.



This event sells out quickly so book now: https://castellodiamorosa.com/events/





Euscan-Influenced Wines

2016 LA CASTELLANA THE SUPER TUSCAN BLEND

Our lovely "Lady of the Castle" is a Super Tuscan Blend brilliantly crafted in the style of revered Italian Bordeaux/ Sangiovese blends of Tuscany by our winemakers, Brooks Painter and Peter Velleno. This red blend is aromatic and intense with notes of dark stone fruit, Italian spices, red cherries and intriguing floral notes. The finish on the palate is silky and opulent with smooth, soft tannins. La Castellana is a harmonious blend that strikes a

balance between power and elegance.



This delicious Sangiovese (think Italian Brunello di Montalcino) is an approachable, food-friendly, and medium body red wine with its origins deep in Tuscany and the



center of Italy. Grown primarily in our vineyard surrounding the Castle, its big clusters provide for a powerful and slow maturing red wine. In the glass you'll experience aromas of ripe berries, savory herbs with bright fruit and soft acidity. Pair this wine with roasted meats, grilled salmon and savory cheeses.

2019 VOYAGER VINEYARD SANGIOVESE

This iconic vineyard located in the center of the Napa Valley in the Yountville

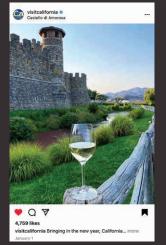
AVA produces world-class Sangiovese fruit for this single vineyard Sangiovese. This robust single vineyard wine offers enticing aromas of spiced red cherry, baked plum, and a touch of cedar. Lively fruit flavors on the palate are complemented by a vibrant acidity and polished tannins. This bold Sangiovese pairs well with hearty Italian dishes such as pasta served with Bolognese sauce or wild boar sausage pizza. Alla vostra salute!

CASTELLO DI AMOROSA NAMED #1 WINERY ON INSTAGRAM

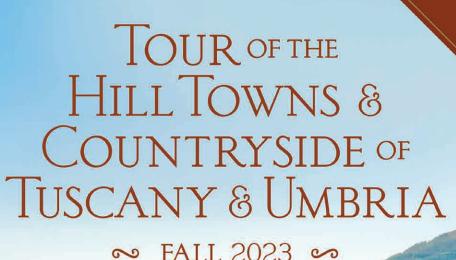
It was a daunting task, but the team at The Thinking Traveller took up the challenge to pore though thousands of vineyards' Instagram accounts in search of the most Instagram-worthy vineyards in the world. We are pleased to report that Castello di Amorosa rose to the top Named Best Vineyard in the World, the most picture-perfect with 83,873 images tagged using the hashtag: #CastellodiaAmorosa. https://www.thethinkingtraveller.com/blog/the-15-most-instagrammable-vineyards











BOOK NOW!

∾ FALL 2023 ∽



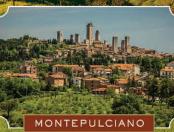




SEPT. 9TH ™ SEPT. 17TH, 2023 OR co SEPT. 17TH 19 SEPT. 25TH, 2023

\$5295 PER PERSON DOUBLE OCCUPANCY · LIMITED AVAILABILITY: 8 COUPLES \$2400 DEPOSIT PER PERSON REQUIRED TO SECURE A RESERVATION

MORE INFORMATION: CASTELLODIAMOROSA.COM





CastellodiAmorosa.com

FALL/WINTER + 2022



The Resynergi Process with Dario Sattui



OW MANY PEOPLE REALIZE THAT THERE IS AN

island of trash – mostly discarded plastic – in the Pacific Ocean that is 3 times the size of France, a large European country? 8,000,000 metric tons of discarded plastic

escapes into the ocean EVERY YEAR! That is the equivalent of placing five garbage bags full of trash on every foot of coastline around the world. This plastic is killing sea life and birds at an alarming rate.

How many of you realize that plastic production rose from 2.3 million tons in 1950 to 448,000,000 million tons by 2015? Production is expected to double to 896,000,000 tons by 2050.

Plastic contains additives which makes it unable to break down for 400 years or more. Half of all plastics ever manufactured have been made in the last 15 years. Landfills are overflowing with waste plastic. China has now refused to take our unwanted plastic into its country as it used to several years ago.

THIS IS AN ALARMING PROBLEM.

As I deeply care about our environment, I have invested in a company, Resynergi of Santa Rosa, California, which will take most discarded plastic and turn it into energy and/or chemicals for making new virgin plastics without harming the environment in the process. This process is called CMAP, Continuous Microwave Assisted Pyrolysis.

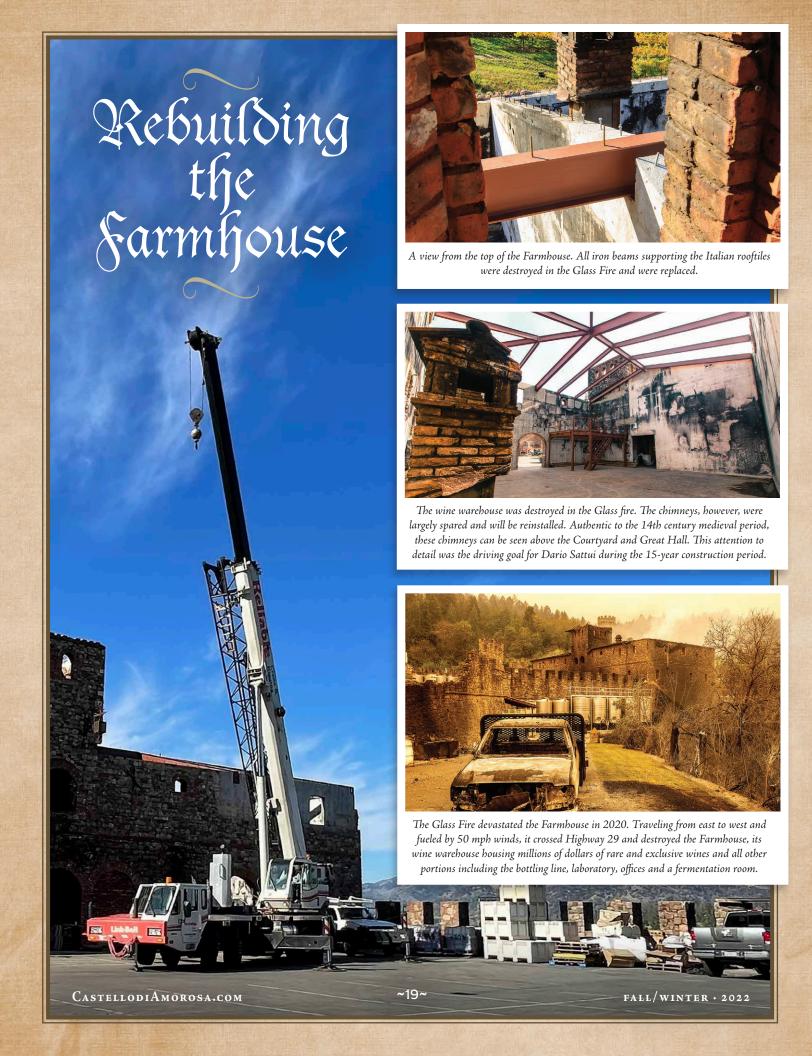
Discarded plastic is collected and heat of 1000 degrees Fahrenheit is applied in an oxygen-free environment causing the solid material to form a gas. The gas is then cooled into a liquid product (fuel) or it can be made into new plastic.

I am hopeful that we will all come together to solve this global issue. Otherwise, we will have a very contaminated environment which may not be worth living in.





Brian Bauer, Co-Founder, President and CEO with Dario Sattui.



OTHER CASTELLO GIFT IDEAS



GIFT CARD

Present your Wine Lover with a Gift Card from the Castello.





KING'S RANSOM

Tempt your taste buds with the "King's Ransom" of chocolates.

Contains 12 assorted pieces of Castello's artisan chocolates.





OUR WINES ARE AVAILABLE ONLY AT CASTELLO DI AMOROSA

ONLINE OR VIA PHONE ORDER: 707-967-6274





Castello di Amorosa

4045 SAINT HELENA HIGHWAY, CALISTOGA, CALIFORNIA 94515













Cover photo: Mike Pinzone, North Coast Aerial Images